

Disruptive mobile-device based chemical sensor technology for industrial, environmental, and safety monitoring



www.N5Sensors.com, email: info@n5sensors.com, Phone: 301-257-6756

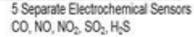
The Problems



Commercially-available handheld multigas detector

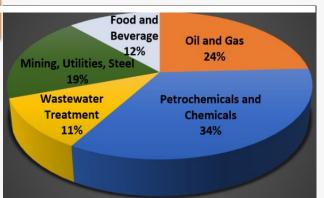


Multianalyte (5) Handheld Personal Monitor



RAE MultiRAETM > \$ 2,000" ("price for base model – non-wireless, non-rechargeable, no additional options) Weight 760 g (diffusion model). Battery life 18 hours. "Configured and priced at www.raegasdetection.com





North-American Revenue Distribution for Hand-held Gas Detectors



A Typical 4-Gas Handheld Detector Construction (RAE Systems) Bulky, power-hungry detectors (Inconvenient to carry)

Sensors have drifts, cross-sensitivity to other gases, humidity (Difficult to interpret the measurement)

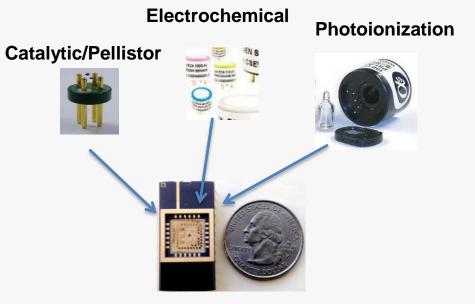
Sensors need routine calibration, frequent maintenance, and replacement (Hard to maintain)

Expensive (Acquisition and Maintenance)

N5's Single-Chip Sensor Solution



Toxic, Explosive, and Volatile Organic Compound Sensors – All in a chip!



What our technology can offer

1 – Reduced Calibration, Maintenance, and Replacement Burden

2 – Ease of Use

3 – Additional Functionality

4 – Reduced Upfront Acquisition and Downstream Maintenance Cost

Replaces multiple power-hungry sensor technologies with a arrays of microsensors on a single chip. 3

The Manufacturing Process



Semiconductor GaN Epitaxial Wafers on Supplied by Commercial Vendor

DESIGN + GROWTH

Fabrication of Sensor Devices and Packaging using Class 100 Manufacturing Facility

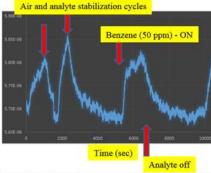
🛟 N5

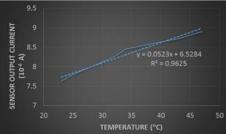
Design Iteration

1 *µ*m

Sensor Testing and Reliability Assessment







4

Background



Technology Overview - Uses patent-pending (US 13/861,962) hybrid nanocluster-semiconductor sensor Technology – results in microscale, low-power sensors on one single-chip for detection of different target gases in air

N5 Sensors, Inc. of Rockville, MD is a University of Maryland spin-off founded by Dr. Abhishek Motayed (lead inventor of the sensor technology) in 2012. N5 has obtained exclusive license to this patent-pending technology from University of Maryland.

N5 is currently funded at the level of \$780,000/year with various SBIR and state projects. In 2014, N5 has won TEDCO Maryland Manufacturing Initiative award, EPA SBIR Phase I, NSF SBIR Phase I, DHS Phase I, ARMY STTR Phase I, and UMD MIPS awards.

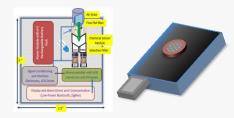
N5 Sensors currently has 4 full-time engineers/scientists working on the R&D, with additional 2 supporting interns. Dr. Motayed is serving as the CTO. N5 is currently housed at 9610 Medical Center Drive, Suite 200 Rockville, MD 20850 - a 350 sq. ft. laboratory space, where the N5 operates a state-of-the-art chemical sensor testing facility.

N5's Goals



Immediate Goal Industrial Detection





Using N5's Gas Detection Module Interfaced with Ruggedized, Intrinsically-Safe Mobile Devices Used in Various Industries

Target Customers – Oil and Gas, Mining, Construction, Water Treatment Hazmat/First Responders Future Goal





Using N5's Gas Detection Module Interfaced with Consumer Mobile Devices for Environmental Pollutant Exposure Measurements

Target Customers – People who want to track exposure to air toxics (people suffering from respiratory conditions) Personal Breathalyzers Home Monitoring

Immediate Market Opportunity

North American Portable Multiple Gas Detector Market (2015 – 2016) ~ \$ 300 M (~ 300,000 units shipped, ~\$ 1000/detectors with individual sensors cost ~ \$ 150) Worldwide ~ \$2 billion (with NA and SE Asia being the largest consumer)

Our cost to make (4 –gas detector) ~ \$ 300 (low-volume)

Major Players



North American Hand-Held Multigas Detector Market Share

7

Funding and Support

- TEDCO MII Phase III (\$ 100,000) (Completed)
- US Environmental Protection Agency SBIR Phase I (\$ 100,000) (Completed)
- National Science Foundation SBIR Phase I (\$ 150,000)
- Department of Homeland Security SBIR Phase I (\$ 100,000)
- ARMY STTR Phase I (\$ 150,000)
- University of Maryland, 2 -Year MIPS Award (~ \$ 180 K)
- National Institute of Standards and Technology Engineering Contract (\$ 180 K)
- TEDCO JTTI Award (\$ 75 K) awarded in 2015
- NSF Phase IB Awarded (\$ 52K)
- Private Investment (\$ 35K)





Team



Dr. Abhishek Motayed Founder and President 10+ years semiconductor experience amotayed@N5Sensors.com



Dr. Ratan Debnath **Director of Research**



Dr. Baomei Wen Senior Device Engineer



Ms. Nichole Sullivan **Research Engineer**



Mr. Audie Castillo **Engineering Technician**



Team with UMD students Mr. Gavin Liu (MIPS) Mr. Ting Xie (MIPS)

Business Team/Advisors



Ken Malone **Business Strategy Development Officer** Serial Entrepreneur Early Charm Ventures



Steven Chen (Board of Advisor) Serial Entrepreneur and Investors Chair, IEEE Std for Wireless Sensor **Networks** Member, Blu Venture Investors Former CEO of an Intel Capital Portfolio company

Comparison with existing sensor technologies for handheld detectors

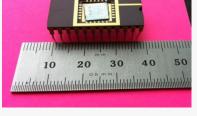


Parameter	Photo Ionization Detector (PID)	Electro- chemical Detectors	Metal-Oxide Sensors	N5's Sensors
Power Consumption	High	Low	10 – 100 mW	< 0.5 mW
Sensitivity	Ppb – ppm	1 – 1000 ppm	100 ppm - %	Ppb - %
Selectivity	Non-selective	Partially Selective	Low	Very High
Operating Temp.	-20°C to 70°C	Limited to Room Temperature	20°C to 70°C	10°C to 80°C
Dynamic Range	Moderate	Low	Low	Very High (% to ppb)
Start-up Time	> 1 min	> 1 min	> 1 min	< 1 min
Operating Life	< 1000 hrs	Very Limited	10,000 hrs	> 2,000 hrs 10



Actual Sensor Chip

Time



Sensor Photo-

Current

Active component nanoscale photocatalytic particles

What is Our Chip-Scale Sensor Technology?

Nanoscale photoconductors with reactive surfaces

_ED

Nanocluste

0.35 nm

Nanoclust

Nanoclusters

Gases adsorb selectively at the surface of these particles and the "effect" is measured as a change in the photocurrent flowing through the resistor